

**MINOR SERVICE**

Completed by customer every 40hrs machine run time.

**MAJOR SERVICE**

Completed by a Tommotek Technician every 400hrs machine run time.

Please contact our office for bookings.

**MANUFACTURER**

**Tommotek (WA) Pty Ltd**

64 Beringarra Avenue

Malaga, WA 6090

(08) 9248 6344

info@tommotek.com

tommotek.com

**SERVICED BY**

**SERVICE DATE**



**Cleaning**

**Toolholders**  
*Remove cover nut and collet. Clean using a plastic abrasive pad and penetrating oil. Wipe clean with a rag.* Complete

**Cover Nuts**  
*Remove surface rust or debris using compressed air, a plastic abrasive pad and penetrating oil as required.* Complete

**Collets**  
*Ensure no debris is present between collet slots. Remove debris and surface rust using a plastic abrasive pad and penetrating oil as required.* Complete

**Spindle Taper**  
*Clean the spindle taper using a plastic abrasive pad with a small amount of penetrating oil. Wipe clean with a lint-free rag.* Complete

**Linear bearing surfaces**  
*Clean exposed bearing surfaces using a plastic abrasive pad and penetrating oil. Wipe clean with a soft, lint-free rag.* Complete

**Greasing**

**X-axis leadscrew nut**  
*Pump grease until clean grease is visible, free of debris. Wipe away excess grease.* Complete

**X-axis linear bearing blocks**  
*Pump grease until clean grease is visible, free of debris. Wipe away excess grease.* Complete

**Y-axis leadscrew nut**  
*Pump grease until clean grease is visible, free of debris. Wipe away excess grease.* Complete

**Y-axis linear bearing blocks**  
*Pump grease until clean grease is visible, free of debris. Wipe away excess grease.* Complete

**Z-axis leadscrew nut**  
*Pump grease until clean grease is visible, free of debris. Wipe away excess grease.* Complete

**Z-axis linear bearing blocks**  
*Pump grease until clean grease is visible, free of debris. Wipe away excess grease.* Complete

**Pneumatics (for Multibore and OptiCUT systems only)**

**Pneumatic Lubricators**  
*Inspect oil reservoir, replenish with pneumatic tool oil as required.* Complete