

Minor Service Checklist

Tasks to be completed after every 40 hours of machine run time. Refer to our Operator's Manual for detailed information on performing a minor service.

Date

Service completed by

Cleaning

Note: Clean the following with penetrating oil, abrasive plastic scrubber and compressed air.

Clean tool holders

Clean cover nuts

Clean collets

Clean spindle taper

Wipe down exposed linear bearing surfaces

Spray exposed linear bearing surfaces with penetrating oil

Greasing

Note: Ensure that grease nipples are wiped clean before greasing.

X Axis leadscrew nut

X Axis linear bearing blocks

Y Axis leadscrew nut

Y Axis linear bearing blocks

Z Axis leadscrew nut

Z Axis linear bearing blocks

Pneumatics

Check and replenish oil in pneumatic lubricators

Service Notes